



SAFETY DATA SHEET

[In accordance with the criteria of Regulation No 1907/2006 (REACH) as amended]

Section 1: Identification of the substance/mixture and of the company/undertaking

- 1.1 Product identifier
PLA+DYE
- 1.2 Relevant identified uses of the substance or mixture and uses advised against
Relevant identified uses: filament used in 3D printers.
Uses advised against: not determined.
- 1.3 Details of the supplier of the safety data sheet
Distributor: Spectrum Group Sp. z o.o.
Address: Parkowa 85, 05-806 Pęcice, Poland
Telephone: +48 502 222 035
E-mail address for a competent person responsible for sds: biuro@theta-doradztwo.pl
- 1.4 Emergency telephone number
112

Section 2: Hazards identification

- 2.1 Classification of the substance or mixture
Product is not classified as hazardous for human life and health and for the environment.
- 2.2 Label elements
Hazard pictograms and signal words
None.
Names of substances mentioned on label
None.
Hazard statements
None.
Precautionary statements
None.
- 2.3 Other hazards
Product does not meet criteria for PBT or vPvB in accordance with Annex XIII of REACH Regulation.

Section 3: Composition/information on ingredients

- 3.1 Substances
Not applicable.
- 3.2 Mixtures
Product based on polylactide [CAS 26100-51-6] with addition of coloring agents. Product does not contain components which are classified as hazardous. Product does not contain components with Community level exposure limit in the workplace.

Section 4: First aid measures

4.1 Description of first aid measures

Skin contact:

Filament: in case of exposure rinse contaminated skin using water with soap.

During printing process: possible thermal burns. Rinse damaged skin with water. Put on sterile dressing. Contact doctor.

Eye contact:

Filament: protect non-irritated eye, remove contact lenses. Rinse contaminated eyes with water for 10-15 minutes. Avoid strong stream of water – risk of damage of the cornea. Contact an ophthalmologist.

During printing process: splashes of liquid filament may cause burns. Put on sterile dressing. Contact an ophthalmologist immediately.

Ingestion: exposure by this route does not typically occur. If swallowed, rinse mouth with water. Do not induce vomiting. Contact a doctor, show container or label.

Inhalation:

Filament: exposure by this route does not occur.

During printing process: remove the victim to fresh air. Keep warm and calm. Consult a doctor, if disturbing symptoms occur.

4.2 Most important symptoms and effects, both acute and delayed

There are no significant effects or critical hazards reported under normal conditions of use. Prolonged inhalation of fumes evolved during the printing process may cause headaches, poor concentration, exhaustion.

4.3 Indication of any immediate medical attention and special treatment needed

Physician makes a decision regarding further medical treatment after thoroughly examination of the injured.

Section 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: carbon dioxide, extinguishing powder, extinguishing foam, water spray.

Unsuitable extinguishing media: water jet – risk of fire propagation.

5.2 Special hazards arising from the substance or mixture

During combustion harmful fumes consisting of carbon oxides and other harmful products of thermal decomposition may be produced. Do not inhale combustion products, it may cause health risk.

5.3 Advice for firefighters

Personal protection typical in case of fire. Do not stay in the fire zone without self-contained breathing apparatus and protective clothing resistant to chemicals. Do not let extinguishing water to reach drainage system, surface water and groundwater. Collect used extinguishing media.

Section 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Do not inhale aerosol. Ensure that effects of the breakdown are removed only by qualified personnel. Avoid inhalation of fumes evolved during the printing process.

6.2 Environmental precautions

In case of release of large amounts of the product, it is necessary to take appropriate steps to prevent it from spreading into the environment..

6.3 Methods and material for containment and cleaning up

Collect mechanically. Collected material should be reused or treated as a waste.

6.4 Reference to other sections

Appropriate conduct with waste product – section 13.



SAFETY DATA SHEET

Section 7: Handling and storage

7.1 Precautions for safe handling

Handle in accordance with good occupational hygiene and safety practices. Use only as intended. In case of rubbing or friction, accumulation of electrostatic charges on the filament surface may occur. Accumulated electric charge can be transferred to the user and may be a source of ignition - use extreme caution when working with flammable materials.

7.2 Conditions for safe storage, including any incompatibilities

Store filament only in a cool, dry place protecting against weather (direct sunlight, frost, precipitation). Protect from sources of fire and naked flames. Do not store with incompatible materials (see subsection 10.5).

7.3 Specific end use(s)

No information about uses other than mentioned in subsection 1.2.

Section 8: Exposure controls/personal protection

8.1 Control parameters

There are no occupational exposure limit values at working place for the substances present in the mixture at the Community level.

Legal Basis: Commission Directive 2006/15/EC, 2000/39/EC, 2009/161/EC

Please check any national occupational exposure limit values in your country.

8.2 Exposure controls

Observe good occupational hygiene and safety practices. Do not eat, drink or smoke when using the product. Wash hands thoroughly before breaks and after work.

Hand and body protection

Not required.

Eye protection: use tightly fitting protective glasses or face protection if risk assessment indicates that it is necessary.

Respiratory protection: under normal conditions of use is not required. In emergency situation, when exposed to high concentrations of fumes evolved in printing process appropriate respiratory protective equipment should be worn.

Personal protective equipment must meet requirements of directive 89/686/CE. Employer is obliged to ensure equipment adequate to activities carried out, with quality demands, cleaning and maintenance.

Environmental exposure controls

Avoid release of large amounts of the product to groundwater, drainage system or soil.

Section 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

physical state/appearance:	solid/filament
colour:	according to assortment
odour:	odourless
odour threshold:	not determined
pH:	not applicable
melting point/freezing point:	not determined
initial boiling point and boiling range:	not determined
flash point:	not determined, product is not flammable
evaporation rate:	not applicable
flammability (solid, gas):	not flammable
upper/lower flammability or explosive limits:	not applicable
vapour pressure:	not applicable
vapour density:	not applicable

density:	not determined
solubility(ies):	insoluble in water
partition coefficient: n-octanol/water:	not determined
auto-ignition temperature:	not determined
decomposition temperature:	not determined
explosive properties:	not display
oxidising properties:	not display
viscosity:	not applicable

9.2 Other information

No additional test results.

Section 10: Stability and reactivity

10.1 Reactivity

Product is resistant to chemicals. See also subsections 10.3-10.5.

10.2 Chemical stability

The product is stable under normal conditions of handling and storage.

10.3 Possibility of hazardous reactions

Hazardous reactions are not known.

10.4 Conditions to avoid

Protect from direct sunlight, sources of fire and heat, except from processes connected directly with using of the product.

10.5 Incompatible materials

Strong oxidizers and basis.

10.6 Hazardous decomposition products

Not known.

Section 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Based on available data, the classification criteria are not met.

Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Serious eye damage/irritation

Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

STOT-single exposure

May cause drowsiness or dizziness.

STOT-repeated exposure

Based on available data, the classification criteria are not met.



SAFETY DATA SHEET

Aspiration hazard

Based on available data, the classification criteria are not met.

Section 12: Ecological information

- 12.1 Toxicity
Product is not classified as hazardous for the environment.
- 12.2 Persistence and degradability
No data for the mixture.
- 12.3 Bioaccumulative potential
No bioaccumulative potential.
- 12.4 Mobility in soil
Product is not mobile in soil.
- 12.5 Results of PBT and vPvB assessment
Not applicable.
- 12.6 Other adverse effects
Product is not classified as hazardous to the ozone layer.

Section 13: Disposal considerations

- 13.1 Waste treatment methods
Waste material should be stored in designated place for recycling or utilization. Waste product should be recovered or disposed of in authorized incineration plants or waste facility in accordance with local regulations.
Legal basis: Directive 2008/98/EC, 94/62/EC.

Section 14: Transport information

- 14.1 UN Number
Not applicable. Product is not classified as dangerous during transportation.
- 14.2 UN proper shipping name
Not applicable.
- 14.3 Transport hazard class(es)
Not applicable.
- 14.4 Packing group
Not applicable.
- 14.5 Environmental hazards
Not applicable.
- 14.6 Special precautions for user
Not applicable.
- 14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code
Not applicable.

Section 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)



SAFETY DATA SHEET

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorization and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC as amended.

Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 (Text with EEA relevance) as amended.

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste and repealing certain Directives.

European Parliament and Council Directive 94/62/EC of 20 December 1994 on packaging and packaging waste

15.2 Chemical safety assessment

It is not necessary to carry out a chemical safety assessment for the mixture.

Section 16: Other information

Abbreviations and acronyms

PBT Persistent, Bioaccumulative and Toxic substance
vPvB very Persistent, very Bioaccumulative substance

Trainings

Before commencing working with the product, the user should learn the Health & Safety regulations, regarding handling chemicals, and in particular, undergo a proper workplace training.

Additional information

Classification was based on data on hazardous substances calculation method under the guidance of Regulation 1272/2008/EC (CLP).

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Composed by: mgr Paweł Jędrzejczyk (on the basis of producer's data)

Safety Data Sheet made by: „THETA” Technical Consulting

The information above is based on a current available data concerning the product, but also on the experience and knowledge in this field of the producer. They are neither a quality description of the product nor a guarantee of particular features. They are to be treated as aid to safety in transport, storage and usage of the product. That does not free the user from the responsibility of improper usage of the information above and also of improper compliance with the law norms in the field.